State of California AIR RESOURCES BOARD

EXECUTIVE ORDER Q-19-109

Small Off-Road Engine Evaporative Emission Control System Components

Centro Incorporated RotoLoPerm® Fuel Tanks

WHEREAS, pursuant to California Health and Safety Code, sections 39600, 39601, and 43013, the California Air Resources Board (CARB) has established a certification process for evaporative emissions control system components designed to control gasoline emissions from small off-road engines (SORE), as described in California Code of Regulations, title 13, section 2767.1;

WHEREAS, pursuant to California Health and Safety Code, section 43013, CARB has established criteria and test procedures for determining the compliance of evaporative emissions control system components with the design requirements in Cal. Code Regs., tit. 13, § 2754;

WHEREAS, pursuant to Cal. Code Regs., tit. 13, § 2767.1, CARB Executive Officer may issue an executive order (EO) if he or she determines that SORE evaporative emissions control system components conform to the applicable performance requirements set forth in Cal. Code Regs., tit. 13, and § 2754; and

WHEREAS, pursuant to California Health and Safety Code, sections 39515 and 39516, CARB Executive Officer issued EO G-05-008 delegating to the Chief of CARB Monitoring and Laboratory Division (MLD) the authority to certify SORE evaporative emissions control system components.

NOW, THEREFORE, I, Catherine Dunwoody, Chief of MLD, find that the Centro Incorporated RotoLoPerm® crosslinked polyethylene and ethylene vinyl alcohol (EVOH) multilayer fuel tank family representative, model 03108, conforms with the 1.5 grams/meter²/day permeation performance requirement set forth in Cal. Code Regs., tit. 13, § 2754, when tested at a constant temperature of 40 °C pursuant to test procedure TP-901 Amended September 18, 2017 and using an approved test fuel of CARB LEV III Certification Fuel as defined in part II, section A.100.3.1.2 of the California 2015 and Subsequent Model Criteria Pollutant Exhaust Emission Standards and Test Procedures and 2017 and Subsequent Model Greenhouse Gas Exhaust Emission Standards and Test Procedures for Passenger Cars, Light Duty Trucks, and Medium-Duty Vehicles, as last amended September 2, 2015.

IT IS ORDERED AND RESOLVED that the Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 with minimum EVOH barrier wall thicknesses of 0.5 millimeters are certified for use in SORE equipment with engine displacement sizes greater than 80 cc.

Table 1

I able 1					
Specifications for Centro Incorporated RotoLoPerm® Fuel Tank Family					
Minimum EVOH Barrier Wall Thickness (millimeters)		Volume/Internal Surface Area Ratio (liters/meter²)		Test Emission Rate (grams/meter²/day)	
0.5		43.36		0.46	
	Fuel	Tank Mode	els and Specificati	ons	
Model or Part Numbers	l .	l Surface meters²)	Nominal Capaci (liters)	ities	Total Capacities (liters)
37327	0.	536	22.71		25.01
40885	0.	762	25.59		34.58
40886	0.812		25.43		33.46
46191	0.933		24.01		30.39
31483	0.728		19.30		26.08
31447	0.396		9.46		13.22
31733	0.668		25.28		31.60
41565	0.824		30.79		40.51
41566	0.758		23.99		31.56
37336	0.562		18.43		23.63
31528	0.	573	18.53		23.45
33941	0.	610	18.93		24.14
34549	0.	730	22.92		29.38
36768	0.946		29.73		36.25
36766	0.932		26.02		35.17
37337	0.714		26.64		36.00
44761	0.	567	17.59		23.45
36484	0.	835	29.19		36.49
36485	0.	859	26.18		34.45
36783	0.	670	20.91		25.82
36785	0.662		18.49		24.32

Table 1 Continued

Model or Part Numbers	Internal Surface Area (meters²)	Nominal Capacities (liters)	Total Capacities (liters)
36870	1.153	40.25	51.60
36772	0.874	26.11	33.05
36745	0.995	30.28	44.28
42204	0.543	21.78	26.24
37189	0.795	26.50	33.14
03108*	0.393	13.25	17.04
39542	1.092	45.42	55.59
37980	0.720	19.29	24.12
38588	0.888	24.99	33.77
36831	0.629	21.89	28.43
36833	0.638	22.78	28.84
39286	0.684	21.17	25.82
39034	0.611	24.23	29.92
39036	1.000	32.58	40.23
50429	0.617	18.31	24.74
39000	0.726	21.39	27.43
38996	0.741	19.17	25.56
39281	0.819	23.23	28.33
39282	0.801	22.41	27.32
39748	0.787	27.58	33.23
39862	0.811	18.93	38.02
39836	0.870	33.98	43.02
40486	1.562	37.97	49.00
40384	1.023	33.78	41.20
40568	0.667	17.67	21.81
39407	1.028	27.86	34.83
40297	0.777	28.39	33.89
41400	0.754	25.14	30.28
41264	0.649	18.36	23.19
40252	0.757	22.12	29.50

Table 1 Continued

Model or Part Numbers	Internal Surface Area (meters²)	Nominal Capacities (liters)	Total Capacities (liters)
39893	0.965	33.54	40.90
35580	0.645	17,39	23.19
42103	0.765	20.86	27.81
41015	1.583	51.48	62.14
42537	0.839	27.18	33.15
42498	0.794	26.55	33.61
42707	0.584	20.86	28.19
42638	0.795	24.73	32.97
42639	0.754	25.51	33.13
42705	0.794	27.21	33.18
42703	0.842	25.88	34.97
46101	0.832	25.79	34.38
46102	0.832	25.44	34.38
43721	1.114	22.98	29.84
43528	0.693	26.44	31.86
42412	0.335	7.39	9.24
42294	0.509	8.85	11.81
43041	0.635	15.79	20.78
43067	0.663	18.79	22.91
43036	0.846	26.60	35.00
43037	0.862	28.43	37.90
43030	0.768	22.17	29.96
43031	0.798	26.63	32.48
43022	0.467	9.93	12.90
43024	0.467	10.72	13.75
43277	0.447	15.92	19.89
44728	1.628	80.41	96.87
43492	0.808	23.95	30.32
43493	0.792	26.41	31.82
45532	0.928	26.36	34.23

Table 1 Continued

Model or Part Numbers	Internal Surface Area (meters²)	Nominal Capacities (liters)	Total Capacities (liters)
45531	0.957	26.78	35.23
45766	0.552	18.27	24.04
45838	0.948	26.12	35.30
46098	0.684	25.73	31.38
46578	0.452	14.85	20.07
47182	1.075	27.08	32.63
47507	0.635	22.46	28.07
46892	1.161	39.08	52.82
46894	0.987	31.54	39.92
47562	0.592	24.72	30.15
47268	0.714	29.08	37.28
47569	0.748	20.80	27.01
47570	0.746	18.71	24.30
47699	1.257	46.13	56.26
47921	0.569	20.59	25.73
48240	0.698	25.43	33.02
48589	0.849	19.08	25.10
47922	0.444	13.46	17.04
48720	0.751	31.96	39.45
48264	0.645	22.50	27.77
48968	0.827	25.92	32.40
49127	0.686	19.07	24.45
49128	0.701	18.77	25.03
49423	0.883	25.63	34.18
49425	0.895	29.93	37.41
49682	0.723	22.42	27.34
49484	0.571	16.73	20.41
50087	0.792	32.88	43.27
50176	0.813	27.09	36.60
36951	0.580	22.49	27.10

Table 1 Continued

Model or Part Numbers	Internal Surface Area (meters²)	Nominal Capacities (liters)	Total Capacities (liters)
50445	0.709	31.61	38.08
50597	1.103	30.15	40.20
50598	1.118	29.58	39.43
48564	0.822	24.43	32.58
48207	0.803	22.83	29.27
48209	0.815	23.96	29.95
50149	0.664	30.28	36.93
51156	0.827	27.35	34.19
51740	0.970	25.63	32.44
51741	0.971	25.62	31.63
45672	0.640	21.35	26.03
52122	0.700	20.11	25.45
52123	0.724	19.85	26.11
52414	0.830	26.20	32.34
52471	0.944	26.26	35.49
52568	0.670	14.84	18.55
52726	0.670	14.08	18.53
52809	0.812	33.60	42.00
36606	0.304	9.44	11.65
39195	0.294	7.44	8.97
31727	0.650	22.74	28.79
34523	0.568	14.34	19.38
34497	0.755	35.49	45.50
34477	0.494	18.18	23.31
34713	0.724	25.61	33.26
38542	1.228	45.68	57.10
39197	0.563	14.45	19.52
37239	0.200	2.99	4.03
38160	0.445	17.26	22.12
38162	0.445	17.48	22.12

Table 1 Continued

Model or Part Numbers	Internal Surface Area (meters²)	Nominal Capacities (liters)	Total Capacities (liters)
38142	0.902	27.01	35.08
38141	0.888	28.03	33.77
37949	0.803	22.17	28.42
41978	1.247	52.63	64.97
42924	0.702	28.46	37.94
42182	0.905	40.77	54.37
51080	0.815	24.56	29.95
51079	0.803	24.00	29.27
51970	1.023	22.65	28.32
36643	0.533	18.89	23.32
35311	0.762	19.98	25.95

IT IS FURTHER ORDERED that Centro Incorporated RotoLoPerm® shall provide a warranty to equipment manufacturers purchasing any Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1. The warranty must conform to the requirements of Cal. Code Regs., tit. 13, § 2760.

IT IS FURTHER ORDERED that the certified Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 shall be installed in accordance with manufacturer's installation and use instructions for Centro Incorporated RotoLoPerm® models listed in Table 1. A copy of this EO and fuel tank installation and use instructions shall be provided to original equipment manufacturers purchasing Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 for installation on small off-road engines and equipment introduced into commerce in California.

IT IS FURTHER ORDERED that the Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 and introduced into commerce in California shall be clearly identified by a permanent identification showing the manufacturer's name, model number, and EO number.

IT IS FURTHER ORDERED that any alteration to the Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 and certified hereby is prohibited. Any alteration or modification of the designs approved by this EO will require the manufacturer to apply for a new EO.

IT IS FURTHER ORDERED that the Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 shall be compatible with fuels in common use in California at the time of certification, and any modifications to comply with future California fuel requirements shall be approved in writing by the Executive Officer or Executive Officer's delegate.

IT IS FURTHER ORDERED that the component certification of the Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 can be referenced in certification applications for small off-road engines and equipment that use small off-road engines through model year 2023 unless the Executive Officer finds that the Centro Incorporated RotoLoPerm® fuel tank models listed in Table 1 no longer meet the design requirements set forth in Cal. Code Regs., tit. 13, § 2754.

Executed at Sacramento, California, this 18th day of October 2019.

Catherine Dunwoody, Chief

Monitoring and Laboratory Division

^{*} Manufacturer-designated representative for the RotoLoPerm® fuel tank family